



ADHESIVE TECHNICAL DATA SHEET

ADHESIVE # 7

Type:

Synthetic rubber based, pressure sensitive adhesive.

Applications & Features:

Speciality permanent adhesive with excellent adhesion to a variety of surfaces with a good balance of peel and tack.

This PSA is certified to the following automotive specifications; GM3602M, MS-AY522 Type 1, ESB-M3G76-B2 section 3.6. GM3622M Type IV,

Good adhesion to difficult substrates: Polyolefins (HDPE, LDPE, Polypropylene), Powder coated paints, and E-coated paints.

Temperature range: -30°C to + 70°C for high shear, and
-30°C to +120°C for low shear applications.

Typical Adhesion Properties:

<u>Properties</u>	<u>Results</u>	<u>Test Methods</u>
180° Peel Adhesion (lbs/in)	11	PSTC-3
Loop Tack (lbs/sq.in)	10	PSTC-16
Shear Adhesion (hrs) 8.8psi @ 72°F	34	PSTC-7

Shelf life:

Dry adhesive: 2 years, depending on storage conditions.

REV. DATE: 05/11/06
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