

TECAFORM AH MT

Chemical Designation:	Polyoxymethylene (Copolymer) (Acetal)
DIN Abbreviation:	POM
Colour, Filler:	Red, blue, green, yellow, brown, rust, grey

TECAFORM AH MT is a semi-crystalline thermoplastic engineering material with high strength and rigidity, easily machined, suitable for medical and food technology. The material is physiologically harmless and FDA compliant.

- Main characteristics:
- Strong and rigid
 - Tough
 - Good sliding properties
 - Resistant to hot water, dilute acids, cleaning agent, numerous solvents
 - Good electrical insulation (other than black)
 - Easily welded
 - Difficult to bond
 - Sensitive to repeated exposure to superheated steam
 - Easily machined and polished

Preferred fields: Special colours, specifically employed in medical and food technology

- Applications:
- Instrument handles
 - Prosthesis part testing
 - Friction bearings
 - Gears
 - Housing parts
 - Friction strips
 - Plugs
 - Insulators
 - Colour coded items
 - Seals

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The following information corresponds with our current knowledge and indicates our products and possible applications. We cannot give a legally binding guarantee of certain properties or the suitability for a specific application. Existing commercial patents must be observed. A definitive quality guarantee is given in our general conditions of sales. Unless otherwise stated, these values represent averages taken from injection moulding samples. We reserve the right of technical alterations.

Properties	Unit	Test method DIN EN ISO / ASTM	
Mechanical			
Density	g/cm ³	527 / D 792	1.41
Tensile strength at yield	MPa	527 / D 638	55
Tensile strength at break	MPa	527 / D 638	
Elongation at break	%	527 / D 638	30
Modulus of elasticity in tension	MPa	527 / D 638	2100
Modulus of elasticity in flexure	MPa	178 / D 790	
Ball indentation hardness	MPa	2039 / 1	145
Impact strength	kJ/m ²	179 / D 256	no br.
Creep rupture strength after 1000 hrs with static load	MPa		40
Time yield limit for 1% elongation after 1000 hrs.	MPa		13
Coefficient of friction against hardened and ground steel p = 0,05 N/mm ² , v = 0,6 m/s	–		0.32
Wear conditions as above	µm/km		8.9
Thermal			
Crystalline melting point	°C	DIN 53 736	165
Glass transition temperature	°C	DIN 53 736	- 60
Heat distortion temperature Method A Method B	°C °C	R 75 R 75	110 160

Properties	Unit	Test method DIN EN ISO / ASTM	
Thermal			
Max. service temperature short term long term	°C °C		140 100
Coefficient of thermal conductivity	W/(m · K)		0.31
Specific heat	J/(g · K)		1.5
Coefficient of thermal expansion	10 ⁻⁶ /K	DIN 53 483 / D 696	10
Electrical**			
Dielectric constant at 10 ⁵ Hz		DIN 53 483	3.5
Dielectric loss factor at 10 ⁵ Hz		DIN 53 483	0.003
Specific volume resistance	Ω · cm	DIN 60093	10 ¹⁴
Surface resistance	Ω	DIN 60093	10 ¹⁴
Dielectric strength 1 mm	kV/mm	ASTM 149	>50
Tracking resistance		53 480	KA 3c
Miscellaneous			
Moisture absorption: Equilibrium in standard atmosphere (23 °C / 50 % relative humidity)	%	62	<0.3
Water absorption at saturation at 23 °C	%	62	0.5
Resistance to hot water, washing soda			limited resistant
Flammability according to UL standard 94			HB
Resistance to weathering			not resistant (black resistant)
Compliance			FDA compliant

ENSINGER: Production and stock programme

- Semi-finished product, finished parts, injection moulded parts and profiles in more than 500 materials and modifications.
- Engineering plastics: PA extruded or cast, POM, PC, PET, PBT, PPE, PP, PE
- High temperature plastics: PI, TPI, PEEK, PPS, PES, PPSU, PEI, PSU, PVDF, PCTFE, PTFE
- Stock length: Standard 3 metres. Cast rod and sheet 2 mts. Tube up to 3.5 mts. PE, PP, PVC, and PTFE 2 mts
- Pressed/sintered semi-finished product: PI, PEEK, PPS, PTFE/PI and modifications, as well as PCTFE in special sizes ie, large discs, tubes and rings with diameters up to about 1400 mm
- Material modifications: eg. glass, carbon and aramid fibre, talc, MoS₂, graphite, PTFE, PE, silicone oil, internal lubrication